

Phassis No. SAE. 591.

RR 3998

Registration No. plates 3500. UN. supplied & fitted.

Radio 620T. Over tubeless tyres UG 4163.

Homo 'GB' plate. R.R. & electric windows.

TEST CARD

No.

CONTINUATION SHEETChassis No. SAE 541

Engine No.

Works O/N.

Date	MATTERS REQUIRING ATTENTION	Attended to by:	Fitter's Signature	Te Sig
	Marks on NS Bonnet			
	Dent on NS Cant Rail			
	chip on D filler NS			
	Marks on Boat Deck			
	Chip on Petrol filler lid			
	Chip on OS Boat Seal			
	scratches on OS of Body over Rear wheel			
	Chip on OS Piller OS			
	Dents on OS Cant Rail			
	Chip on B filler OS			
	Chip on inside of OSF Door of Front			
	Chip on inside of OSF Door at back			
	Chip on OSF wing at Rear			
	Dent on OSF wing at Front edge.			
	Chip on OS Saddle.			

Chassis No. SAE 541Chassis Type Silver plaid 11. Series E. Order Ref. C. 8590.Territory W. Watson & Co. (L'pool) Ltd., County Denbigh.Retailer W. Watson & Co. (L'pool) Ltd., Liverpool.Sub-retailer or Trader Francis Garage Ltd, Colwyn Bay.Owner G. Norman Ditchburn, Esq., Corriemoore,
Colwyn Bay, Denbigh.Body Style Silver plaid 11 Saloon. Coachbuilder Rolls-Royce Ltd.,Colour(s) Sable. Docks. 3611.Body No. CT. 5854.Sand. ICE. M. 151-2559.Upholstery Beige. VM. 3234.

Chassis Delivery Date To Springs LH UR. 3021.

Car Delivery Date 15. 6. 62. To Braid Bros. representative. RH UR. 3022.Engine No. 270. ES. Lock No. 584. Date of Issue of Guarantee 15. 6. 62.Battery changed. Radio No. A. 031076. Manual No. 8C. 11. 3rd EdChassis no. SAE. 541.G. Norman Ditchburn Esq.,
Corriemoore,
Colwyn Bay,
Denbigh.

per guar. 15.6.62.

Bus:- Ditchburn Equipment Co.,
Dock Road,
Lytham,
Lancs.

Date	MATTERS REQUIRING ATTENTION	Fitter's/Tester's Signature
25.7.62	Check finally for leaks.	<i>[Signature]</i>
23.5.62	Secure controls.	
<i>Sham</i>		
D. Goodlife.	Pass Units.	
12.7.62.	Hand & Oilers etc.	
B. Dickenson.		
	Standing Height	<i>[Signature]</i>
	Fit 3 washers to r/side	
	Standing height 1.800.	
	2 galls of Petrol	
	Pump Exhaust manifold	
	supply spare fuse wire	
	Air Barty down plastic plugs	
	Cold air door valve shorten gear screw	
	msf 7/29/62	

SAE 541

ORDER REF. This Cancels Previous Specification.

SERIAL No.

Hvy. Mr. Clarke, 2. C. 8590

CHASSIS SPECIFICATION

Hvy/Mr. Parker.

Hvy/Mr. Altonson

Hvy/Mr. Altonson

Rota No.

Chassis Type SILVER CLOUD 11 Engine No. 270 ESChassis No. SAE 541

Mr. Henge.

ETT

W/O 3230 Series PL 9512/1 Body No. CL 5384

PS/Hwy/Body Line.

PS/Hwy/Mr. S. Ieff.

PS/Hwy/Mr. G. Groaty

PS/Hwy/Mr. Williams.

Battery charged Body Style Silver Cloud 11 C/Builder Rolls-Royce

(Sawmill)

PS/Hwy.

L.H. Rear Spring UR 3021 R.H. Rear Spring UR 3022

PS/Hwy. (3)

PS/ADW/Mr. Billington. (3)

PS. (4)

Steering Position Right Hand

Hpd/LD.

Hpd/EB.

JS/DP.

Lock No. BHM/L. 584 Radio No. Model 620.T. No. A. 031076

WJ.

PS/BJ.

JPB.

JWS/CH.

Q/RE.

SP/DL.

PAINTING DETAILS & LINES. Single Brick Red line.SABLE. Dockers. 3611 to top of body, bonnet top & scuttle, body & bonnet moulding & boot door.SAND. IOL. M. 151-2559 to lower panels of body between waist moulding, all wings all discs & fairings.TRIMMING DETAILS.Beige Hide. Vn. 3234 with Hedge piping. Vn. 3234Fawn Headcloth. 10236 AS. Cumberland Stone Carpet. 732SPECIAL FEATURER.R. Electric Windows.Avon tubeless tyres UG. 4163Fit Home GB plate to rear of car. A/05999/541 541

Ditchburn Equipment Ltd.

CUSTOMER Watson Ltd for Road TransportSE9.4.62.

TEST CARD

Chassis No.

SAF541

Engine No.

Quality

Works O/N.

Date

6-6-62.

MATTERS REQUIRING ATTENTION

Fitter's/Tester's
Signature

Edges Polishing + Overpray
Sick sealing rubber joints + blocks
Wood stain rear fall tables

F.L.D.

RTW.

n/s/f door windows all rubbed through

"

n/s/R wing rubbed through + blister

"

o/s/R door waist moulding through

Despatched

15.6.62



Chassis No: SAE.541

HISTORY BOOK

'TEST' CARD

Engine No. 270 ES Works O/N.

Fitter's/Tester's
Signature

ORDER REF.

SERIAL No.

C.8576

CHASSIS SPECIFICATION

Chassis Type SILVER CLOUD 11 Engine No. 270.88 Rota No. _____
Chassis No. 54154
W/O 3230 Series PL 9642/E Body No. CT-5354
Battery charged Body Style Silver Cloud 11 C/Builder Rolls Royce
Saloon
L.H. Rear Spring UR. 3024 R.H. Rear Spring UR. 3022
Steering Position Right Hand
Lock No. DIDA/L Radio No. Model. 620/T

PAINTING DETAILS & LINES. Steel Blue line on mouldings & Shell line on discs.
SHELL GREY. ICI. R. 151-2582 to top of body, bonnet top & scuttle, body & bonnet
moulding & boot door.

STEEL BLUE. ICI. R. 151-2571 to lower panels of body, between waist moulding, all
wings, all discs & fairings.

TRIMMING DETAILS.

Blue Hide. VR. 3244 with Blue piping. VR. 3244

Grey Headcloth. R. 6517 Ambassador Blue Carpet. 3022

SPECIAL FEATURE

R.R. Electric windows.

Avon tubeless tyres UC. 4163

CUSTOMER Weybridge Autos. for Demonstration.

SF.444. 62.

ORDER REF.

SERIAL No.

CHASSIS SPECIFICATION

Chassis Type SILVER CLOUD 11 Engine No. 270 ES Rota No. _____
 W/O 3230 Series PL 9612/3 Body No. 01 5354
 Battery charged Body Style Silver Cloud 11 C/Builder Rolls-Royce
Saloon
 L.H. Rear Spring UR 3021 R.H. Rear Spring UR 3022
 Steering Position Right Hand
 Lock No. BHM/L 584 Radio No. Model 620, 7, No. A 031076

PAINTING DETAILS & LINES.

Single Brick Red line.

SARIE Dockers, 3611 to top of body, bonnet top & scuttle, body & bonnet moulding & boot door.

SARIE ICI, M. 151-2559 to lower panels of body, between waist moulding, all wing all discs & fairings.

TRIMMING DETAILS.

Beige Hide. VM. 3234 with Beige piping. VM. 3234.

Fawn Headcloth. 10236 AS. Cumberland Stone Carpet. 732

SPECIAL FEATURE

R.R. Electric Windows. ✓

Avon tubeless tyres UG. 4163 ✓

Fit Horns GB. Plate to rear of car. 12/6/62. w/o. 5999/SAE 541

CUSTOMER W. Watson Ltd for Rolls-Royce SF.
Ditchburn Equipment Ltd 12/6/62. 904062.

SAG 541

CHASSIS ASSEMBLY

MODIFICATIONS

5H29 REL

Rear Springs. Poundage & Serial No. LH 24098-1125 RH 23989-1224
 Front Springs. Poundage & Washers. LH 1680-3 RH 1680-3
 Gearbox No. T 5197 Mods. 11036 Axle Serial No. 5140 Ratio $\frac{13}{40}$ Gears DG-586
 Master Cylinders VL 196 - SL 426 Brake Linings. Front DS 2
 Engine Seq. No. P 5188 270ES Rear DS 2
 Rear Dampers. LH S2-5130 RH S2-5132 Steering Box S2-5168
 Front Dampers LH S2-10283 RH S2-10280 Brake Servo P H923
 Chassis Seq. No. 43088 Frame No. 4291 Petrol Pump 49-1061
 Rad. Matrix Nos. P111 64 5046

SNAGS

Corrected by

SHORTAGES

Fitted by

REAR DAMPERS.

OK JJ.

INSPECTOR.

Sign here and inside Front Cover after inspecting to current inspection instruction, and checking that all recordable modifications have been entered, and all snags and shortages cleared.

I. @ 9/2/60

BODY ASSEMBLY

MODIFICATIONS		Body Sequence No.	BODY ASSEMBLY			
		Y 2744.				
SNAGS						Corrected by
INSPECTOR		Sign here and inside Front Cover after inspecting to current Inspection Instruction, and checking that all recordable modifications have been entered and all snags and shortages cleared.				2
SNAGS						Corrected by
SHORTAGES						Fitted by
INSPECTOR		Sign here and inside Front Cover after inspecting to current Inspection Instruction, and checking that all recordable modifications have been entered and all snags and shortages cleared.				3

BODY ASSEMBLY

MODIFICATIONS		BODY ASSEMBLY
	RML / 4579 / 3662 /	
REL / 5519 / 5529 / 5699 /		
SNAGS		Corrected by
Seal Boot Kiel ✓	OSED Adjust Slam Plate ✓	
Stick Boot Seal ✓	OSED Adjust to Aperture ✓	
Boot Kiel Foul ✓	OSED Line up or Benton Piller ✓	
File off Sorens in Boot Flap ✓		
Rectify Top of Valance N/S ✓	OSED Adjust Slam Plate ✓	
OSED Improve Window Seal ✓	OSED Fix Striker Plate ✓	
SHORTAGES		Fitted by
INSPECTOR	Sign here and Inside Front Cover after inspecting to current Inspection Instruction, and checking that all recordable modifications have been entered and all snags and shortages cleared.	A. Danesh
SNAGS		Corrected by
SHORTAGES		Fitted by
INSPECTOR	Sign here and Inside Front Cover after inspecting to current Inspection Instruction, and checking that all recordable modifications have been entered and all snags and shortages cleared.	5

FINISHING LINE

SHORTAGES		Fitted by
Key Rubber R		
Rept n/s ash tray		R
No Roof Light		R
Reset Boot Bul catches		R
Boot floor rail grommet		R
Id arm Rests		R
Rept Leather o/s F/B over master switch		R
Reposition Curial Mast.		(E) Tm
Fit rear no. box back plate.		R
A post seal scrap		R
Stick Door Seal rubbers		R
Polish W/frames		See
Club Polish Woodwork		R
build up & fit SWC		R
acrophene torn o/s F door finisher.		R
Secure Bonnet. R. Fit Discs.		
6-6-62		
Tye Pressures wheels & Rod shedd		R
Trio Jels set Car Complete		
INSPECTOR	Sign here and inside Front Cover after inspecting all body trimmings, fittings, woodwork, etc., to current Inspection Instruction, and checking that all snags and shortages have been cleared.	
FINAL PRODUCTION OPERATIONS		II.
Car thoroughly clean internally and externally, and in a finished state ready for final inspection.		Production Foreman or Chargehand.
FINAL INSPECTION		
Car complete to specification, up to standard in all respects, and ready to be passed into Bond.		
INSPECTOR - Sign here and inside Front Cover.		

ENGINE

GEARBOX

Chassis No.

Engine No.

Works O/N.

[illegible]

CT. 5354

541

Engine No. 270 ES Works O/N.

TEST CARD		Chassis No.	Engine No.	Date	MATTERS REQUIRING ATTENTION	Fitter's/Tester's Signature
					Rattle from boot lid..	See note
					Rattle from parcel tray when rear checked on. OK	B
					Horn button faulty. Bad contacts rectified	J. Steele
					Wind noise (edge of ops frame)	
					as vent catch plate	
					Wind noise - both front channels	
					Work	Imper +
					Avon Tubeloss Tyres fitted 8-20X15	
					Check Wheel nuts & Grease Hubs	J. Beech
					Check Tyres Pressures	
					Check Engine & Fill Trios Tan	W. J. Hearn
					Clean Steering Wheel & Hubcaps	B. Tagg
					Jacking bars OK	
					Routine check complete	J. Steele

ENGINE BUILD CARD

Operations to be signed for by Fitter and Inspector

CRANKCASE UNIT	Fitter	Inspector	ENGINE BUILD (continued)	Fitter	Inspector
Check crankcase clean and oilways clear		<i>Bush</i>	Set timing marks. Fit timing gear (10 lb. ft.)	<i>LH</i>	
Check all stud holes free from swarf			Check timing gear backlash (.001/0035)	<i>LH</i>	
Fit core plugs to c'case (Wellseal)	<i>AW</i>		Check dist. drive backlash (.002/.004)	<i>LH</i>	
Fit helicoils to c'case. Last coil to be below counterbore $\frac{1}{4}$ of a pitch	<i>BS</i>		Check oil pump backlash (.0012/.006)	<i>LH</i>	<i>KN</i>
Fit inner cylinder head studs (to gauge 3.775-.025)	<i>AW</i>		Check piston rings correct and not fractured Check circlips fitted correctly	<i>LH</i>	<i>KN</i>
Fit centre cylinder head studs (to gauge 2.725-.025)	<i>AW</i>		Fit piston assy. with bolt shields. Check co-relation nos. Tighten conn-rod bolts (32.5 lb. ft.)	<i>LH</i>	
Fit outer cylinder head studs (to gauge 1.925-.025)	<i>AW</i>				
			Check sealing rubbers for coolant pump and lower casing fitted correctly	<i>LH</i>	
Selectively fit cylinder liners (.002/.003 nip)	<i>BS</i>		Oil test c'shaft, camshaft and tappet blocks	<i>LH</i>	
Fit cylinder liner rubbers	<i>BS</i>		Oil test internal oil pipes Check locking of filter and pipes	<i>LH</i>	
Fit cylinder head dowels - 4 off (to gauge .200-.015)	<i>LH</i>				
Fit tappet block dowels - 12 off (to gauge .125-.015)	<i>LH</i>		Blue and check flywheel and crankshaft faces. Check run out on torus hub (.007 max.)	<i>LH</i>	
			Balance crankshaft assy. in crankcase	<i>LH</i>	
ENGINE BUILD	Fitter	Inspector	Fit cylinder heads. Tighten cylinder head nuts (40 lb. ft.)		
Fit camshaft and thrust plate. Check float (.002/.006) Check locking of thrust plate	<i>LH</i>				
Check flywheel housing bore to main line bore when requested (.005 max.)			Fit rocker arms, push rods and tappets (graded). Oil test. Tappets to fall under own weight	<i>LH</i>	
Fit and check locking of tappet blocks	<i>LH</i>		Check ignition timing	<i>LH</i>	
Fit crankshaft and thrust washers. Check float (.002/.006) Tighten main bearing nuts (45 lb. ft.)	<i>LH</i>		Fit dynamo, starter, carbs and controls	<i>LH</i>	
Tighten oil pump gear retaining nut	<i>LH</i>		Fit torus cover. Check clearance. Tighten and lock gearbox nut (50 lb. ft.)	<i>LH</i>	
Check float of distributor gear with distributor fitted (.010/.125)	<i>LH</i>		Fit gearbox to engine	<i>LH</i>	
			Plug Torous Band checked	<i>LH</i>	

ROAD TEST

MODIFICATIONS					
PRELIMINARY CHECK		Sign.	<i>[Signature]</i>		
Car checked over, oiled etc., and in satisfactory condition for First Road Test.		Date	18-5-62.		
<i>Oiled OK FS</i>		As per Schedule No.			
FIRST ROAD TEST		Sign.	<i>[Signature]</i>		
Car given First Road Test, and all matters requiring attention entered on Test Card.		Date	18-5-62		
SHOP WORK AFTER FIRST ROAD TEST		Sign.	<i>[Signature]</i>		
All matters requiring attention as per Test Card attended to.		Date	21-5-62.		
Routine adjustments carried out in accordance with Schedule No.					
SECOND ROAD TEST		Sign.	<i>[Signature]</i>		
Car given Second Road Test. All matters requiring attention after First Road Test checked and satisfactory.		Date	22-5-62.		
SHOP WORK AFTER SECOND ROAD TEST		Sign.	<i>[Signature]</i>		
All matters requiring attention as per Test Card attended to.		Date	22-5-62.		
FINAL ROAD TEST		Sign.	6. <i>[Signature]</i>		
Car road tested, and up to standard in all respects mechanically. All matters entered on Test Card satisfactory.		Date	23-5-62		
FLUID LEVELS		Sign.	<i>[Signature]</i>		
All fluid levels checked, and topped up if necessary.		Date	27-5-62		
in accordance with Schedule No.			1 A		
ELECTRICAL CHECK		Sign.	7. <i>[Signature]</i>		
All electrical fittings & wiring up to standard. All electrical items mentioned on Test Card attended to.		Date	23-5-62.		
REFRIGERATION		Sign.	8.		
All Refrigeration checked, and satisfactory after charging, to Schedule No.		Date			
BODY CHECK		Sign.	9. <i>[Signature]</i>		
All body fittings checked. All body creaks, rattles, etc., eliminated.		Date	28-5-62		
INSPECTION		Sign.	10. <i>[Signature]</i>		
Car Inspected and complete to Specification. All modifications checked and recorded in Car History Book. All entries and spaces in Test Cards and above correctly signed for.		Date	5/5/62		
All danger points checked in accordance with Inspection Instruction No.			5/1		

NOTE: 6, 7, 8, 9 & 10. Personnel signing in these spaces are to sign also inside the Front Cover.

10
INSPECTION & TEST PROGRESS RECORD

	Date	Signature
1. CHASSIS ASSEMBLY	9/5/62	H Walker
2. BODY MOUNTING	10/5/62	H Walker
3. BODY ASSEMBLY	15-5-62	?
4. BODY FINAL	15-5-62	?
5. ELECTRICAL CHECK	15-5-62	?
Customer check to.		
6. MECHANICAL TEST	23-5-62	W. H. Shaw
7. ELECTRICAL TEST	23-5-62	H Walker
8. REFRIGERATION		
9. BODY TEST	28-5-62	J. Bullock
10. FINAL TEST	28-5-62	J. Bullock 139 m/s
11. FINAL BODY INSPECTION	6-6-62	W. H. Gregory
12. FINAL INSPECTION	6-6-62	W. H. Gregory

* Note: These sections are not applicable to Coachbuilders Chassis

This book is to remain with the car/chassis throughout its life in the Factory

Date	MATTERS REQUIRING ATTENTION	Fitter's/Tester's Signature
	Final Test & Body Check	
10/6/62	Radio from OS 7006 Bin pad Great from Radio Function Wintress Tap and OS & RF Wintress	
	Car Soldering Aug 8.6 62	

Final Test & Body Check

Needle from SF rock thin flat

Sketch from Radio Transmitter

Winnipeg Tap Red OS & KF Shallow

Capit

Car Satisfactory

Aug 8. 62

Date	MATTERS REQUIRING ATTENTION	Fitter's/Tester's Signature
	Check ignition timing. Breath sponge 2" Standing height.	Check the Check the
22.5.62	Oil fully. Flooding, F.I. slow spits on tick up.	Check the
22.5.62	K.D. hard. Re-set controls. 20 miles.	Check the Check the
+ 12 miles	Pre-load - 12 min each side. Rectify st position.	Check the Check the
	"Clicks" from G/Box flange rectify.	
	P.H.S. pump whines through gear.	
	Petrol pumps noisy - check pipes clips etc.	Check the
	Polish carb pistons & pots.	Check the
	Improve s/p.	Check the
	Set cold-start valve.	Check the
	Check for leaks.	Check the
22/5/62	G/BOX FLANGE REMOVED, MOLYBENE GREASE APPLIED TO SPLINES & RE-FITTED	J. M. M. M.
	Standing height - o/s .815 n/s .575	
	Fit 3 washers n/s.	

Date	MATTERS REQUIRING ATTENTION		Fitter's/Tester's Signature
	Boot Door Grammit Refitted o/s Stop Tail Lamp Wires Changed Over Wiper Drive Greased. Radio Tone Control Knob Loose 23/5/62 o/s Flaps Reset. Actuators Reconnected Electrical Check Complete		<i>[Signature]</i>
24.5.62	WATER TESTED		
R. Pough	BOOT DOOR	Leak behind T pad o/s	<i>[Signature]</i>
15 miles	"	Leak NS seal at top	<i>[Signature]</i>
	Instrument panel	fading, cuff rail ball top corner	<i>[Signature]</i>
	Loose object	in o/s sill	<i>[Signature]</i>
	Rattle	from entry lock	<i>[Signature]</i>
	OSF DOOR	click from window at bottom	<i>[Signature]</i>
	"	Rattle inside door when braced	<i>[Signature]</i>
	"	fading fully open (stiff)	<i>[Signature]</i>
	NSF DOOR		
		Sliding panel slack.	<i>[Signature]</i>
		Rattle from trim pad travelling	<i>[Signature]</i>
	NSR DOOR		
		Noisy window. (judder)	<i>[Signature]</i>
	OSR DOOR	fading near top	<i>[Signature]</i>
	Check seat	bolts	<i>[Signature]</i>
	Check arm rest	screws. NS Df. o/s	<i>[Signature]</i>
	Rattle	from parcel tray	<i>[Signature]</i>
	Windnoise	over OSF door front corner	<i>[Signature]</i>

SAE 541

☐ Set Tabulator Stops.

Modifications incorporated, additional to Series Specification.

' 5519/RNL' ✓
 ' 5529/RNL' ✓
 ' 5699/RNL' ✓
 ' 5429/RNL' ✓
 ' 5831/RNL' ✓

' 4579/RNL' ✓
 ' 3662/RNL' ✓
 ' 4528/RNL' ✓
 ' 4550/RNL' ✓

Rear Springs. Poundage & Serial Nos.

LH ' 24098/1125

RH ' 23989/1224

Front Springs. Poundage & Washers.

LH ' 1680/3

RH ' 1680/3

Gearbox

No. ' T. 5197

Mods. ' 1-36

Axle.

No. ' 5140

Ratio. ' 13/40

Gears. ' DG. 586

Master Cylinders.

' VL. 196 - SL. 426

Brake Linings.

Front. ' D. S. 2

Rear. ' D. S. 2

Engine Sequence No.

' P. 5188

Cylinder Bores.

A1	A2	A3	A4
K	J	K	K

B1	B2	B3	B4
K	J	J	K

Crankshaft. Journals. Standard. / - .005 - .005
 028628

Pins. Standard. / - .008

Valve Guide Bores.

Exhaust. Standard. / + .005

Inlet. Standard. / + .005

SAE 541

CHASSIS ASSEMBLY - Operations to be signed for by the Fitter.

Fit Battery Cable	Meib	Identify Engine	
Brackets & Tinning	WH	Fit & Set Brake Segs	
Fit Rear Springs	WR-WH	Prop. Shaft—Front 75 lb. ft. Torque	LB
2 BAR TORQUE	bb.	—Rear 45-50 lb. ft. Torque	LB
Axle U Bolts 60-65 lb. ft. Torque	RP. bb	Set Ram for Alignment	
Rear Assembly	WH	Check Ram Clearance	
Stabiliser	WR	Fit Petrol Tank	LB
Torque tighten Yoke Pin Nuts 250 lb. ft. Torque	bb.		
		Fit Gear Control Linkages	RR
Fit Front Shock Dampers	WR		
Toe In LH .090 RH .083	MM SA	Fit Brake Hoses	
Caster LH .044 RH .043	MM SA	Bleed Brakes	
Camber LH .045 RH .042	MM SA	Set Brakes	
Ball Pin Height 1 2 3 4 5 6 11 9 4 9 9 10 1/2	MM	Fit Exhaust System & Earth Straps	RR
Front Susp. Friction LH 32 lbs RH 30 lbs	MM SA		
		Fit Wiring Looms	Edm
Front Sub-assembly	RP. bb		
Front Springs & Washers	MM	Blow out Exhaust System	RR
Front Stabilizer Bar	MM		
Freedom of Centre Steering Lever	MM	Fit Radiator & check all studs	
Rear Shock Dampers			
Locking & Sealing of Front Hubs	SM		
PS 2			
Fit Steering Column & Box	Q		
Fit Petrol Pump & Pipes 1/9/10/11	MM	COACHBUILT	
Fit Master Cylinders	MM	Fit & Set Handbrake	
Grease all points	SP	Fit Wiring	
Fit Brake Equaliser	JS		

BODY ASSEMBLY - Operations to be signed for by the Operator.

BODY MOUNTING STATION

Split Steering Column Etc.	MS	Valance Plates	
Mount Body	MS	Brake Reservoirs	} BS-SJ
Remesh, check freedom & alignment	MS	Reservoir Pipes & Clips	
Brake Pedal & Gap Plate	MS	Brake Fluid Level	
Accelerator Pedal & Linkage	MS	A.C.U.—Black Box	} BS-SJ
Speedometer Cable	MS	—Pipes	
Undersheets	MS	Oil in Transfer Box & P.A.S. Pump	
Lower Blower Motor	MS		

BODY ASSEMBLY

Front Wings fitted and adjusted	AH & TW	Rear Light Glass	MS
Front Doors fitted and adjusted	AH & TW	Front Door Glasses	MS
Rear Doors fitted and adjusted	AH & TW	Rear Door Glasses	MS
Door Conduits - Electrical Windows		Door Waist Rail Finishers	MS
Door Check Straps	AH & TW		
Door Locks and Striker Plates			
Boot Locks			
Bonnet			
Door Frames	LHR & LD		
Window Winders (Hand/Electric)	LHF		
	RHF		

BODY ASSEMBLY - Operations to be signed for by the Operator.

FINAL BODY ASSEMBLY

Handbrake Assembly

Bonnet Handles

Seats

~~NSRD~~ Windows Knocks ✓
~~NSRD~~ Squeaks ✓
~~NSRD~~ Adjust Slam Plate ✓
~~NSRD~~ Strick Joint Seal ✓
~~NSRD~~ Rectify Windows Seal ✓
~~NSRD~~ Adjust Slam Plate ✓
~~Rectify~~ Shim Visor o/s ✓

ELECTRICAL

Charging Plug Socket Polarity

Direction Indicators

Electric Window Lifts — LH Front

— RH Front

— LH Rear

— RH Rear

A.C.U. Flap Actuators

A.C.U. Water Tap Actuator

FINISHING LINE

MARKING UP FOR FINAL SPRAY All body panel work up to standard. Paintwork marked up and ready to spray.	REMARKS L/LOAD. UNDER N/S/CANT RAIL BAD DAMAGE/E. BONNETS. N/S/F/WIND. " " O/S/F/DOOR TO PANEL PIN SHOWING. O/POST/MOVING Inspector TL 24.5.62
INSPECTION AFTER PAINT RECTIFICATION Paint satisfactory and car ready for final polish.	REMARKS Inspector
FINAL POLISH All paintwork polishing up to standard.	REMARKS Inspector
FINAL BODY INSPECTION	
SNAGS	G. C. OK 9.35am Thurs. 24-5-62 Corrected by
Gap o/s/k HANDLE ELECTRIC TO DOOR	N/S/k FINISHER KILLS 'B' POST.
O/S/k TOP o/s/k SIDE TOP & BOTTOM	O/S/k SEAT TILT STICKING.
O/S/k 'C' POST SEAL	O/S/k CIGARET ARM STICKING, (AT END OF TANK)
O/S/k DOOR GLASS SEAL	
INST. PAPER FOUND LEROWN RAIL. LOOSE OUTLET IN O/S SILL. RATTLE FROM CUSBY LOCK N/S/R WINDOW HAT/FOUNDER RATTLE N/S/k PAD SLIDING LK. CHECK FROM O/S/k WINDOW HAT, RATTLE IN DOOR. WINDGLASS O/S/k (MAYBE) TEST.	

Chassis # 541

ENGINE BUILD CARD

MODIFICATIONS additional to Engine Specification							
RNL 4528		REL 5831					
RNL 4550						R.H. Bently R.R.	
Engine Sequence Number 15188				Specification H.B. 256. U88282.			
Cylinder Liner Bore Grade				Crankcase Number			
AI A2 A3 A4 BI B2 B3 B4 K J K K K J J K				Cyl. Head Nos. 'A' bank L11684 'B' bank L11685			
				Camshaft Number C298 CG 73			
				Oil Pump Number			
Crankshaft Journals 4E5628 Standard/-005				Carburetors 'A' U7 V88974 'B' U7.UE8975			
" Pins : Standard/-005				Dynamo Serial Number C48			
Valve Guide Bores Exhaust : Standard/+005				Starter Motor Serial Number			
" " " Inlet : Standard/+005				Distributor Serial Number 7228			
Crankshaft Serial No. X178688				Gearbox Serial Number 15197			
SALVAGE SCHEMES INCORPORATED				P.A.S. Pump 500. Lucas Coil			
SNAGS						Corrected by	
SHORTAGES						Fitted by	
Date to Test 7.5.62						INSPECTOR TO TEST SIGN HERE	
SNAGS AFTER TEST						Corrected by	
SHORTAGES AFTER TEST						Fitted by	
Date to Chassis 8/5/62						INSPECTOR TO CHASSIS	
oil correct						Sign here after making out and attaching engine label complete with all outstanding snags and shortages.	